





# Multi-Cell Current Source Inverter Topology for Modular Machine Drives

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#### **Hansol Moon**

Tech Research Wilton ASML US LP Wilton, Connecticut, USA

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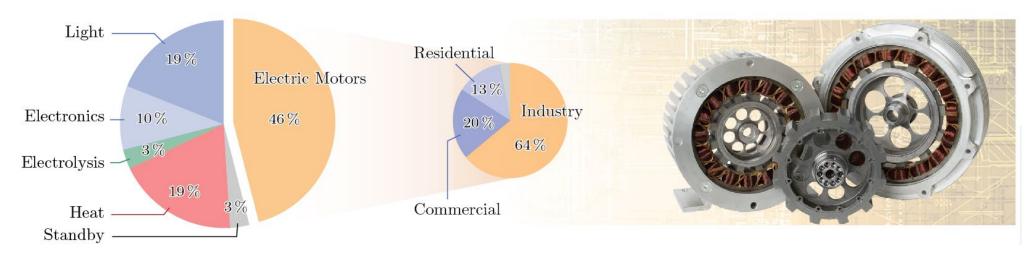






#### **Energy Impact and Future Outlook of Drive Systems**

- Drive systems consume account for around 45% of global energy use
- Motivation: make drive systems as efficient as possible → large impact on the energy consumed



Eestimated share of global electricity demand by end-use

- Efficiency gains in drive inverters directly translate to lower CO<sub>2</sub> and renewable energy savings.
- Future systems: modular, scalable, fault-tolerant, and efficient. → "Modular machine drives" combine segmented machines with distributed converters.



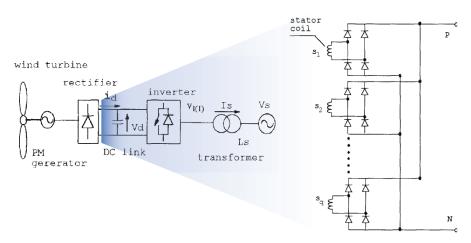




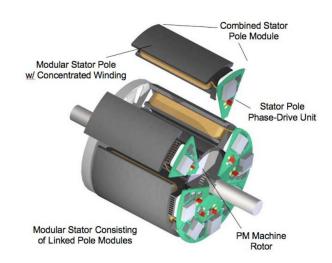


#### **Modular Drive System Concept**

- Modular Drive Systems combine modular machines and modular converters, both divided into multiple segments
- The concept originated in the 1990s, enabling scalable machine ratings for wind turbine generator



Modular Concept Wind Turbine Generator[1\*]



Concept of Integrated Modular Drive System [2\*]

Advantages: flexibility, maintainability, scalable design, distributed integration, and fault tolerance



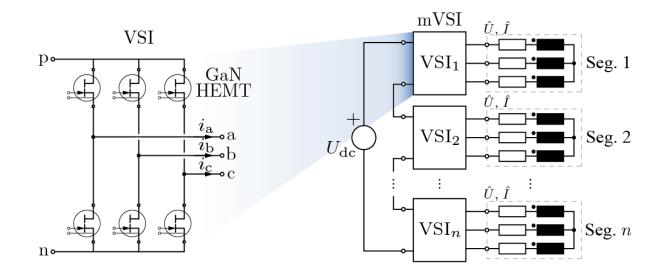


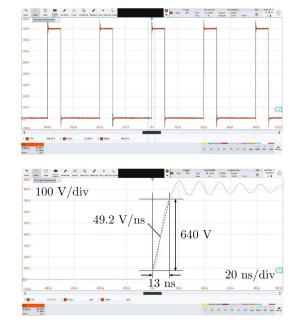




#### **VSI-based Multi-Segment Modular Drive System**

- Each machine segment is driven by a Voltage Source Inverter (VSI)
- Series stacking of VSIs allows operation at high voltage and power while keeping each segment at a lower voltage





High dv/dt of phase voltages

- VSI stacking requires precise DC-link voltage balancing among segments
- Each segment must employ current measurement, requiring multiple current sensors
- High dv/dt pulsed voltage stress machine insulation, requiring additional filter



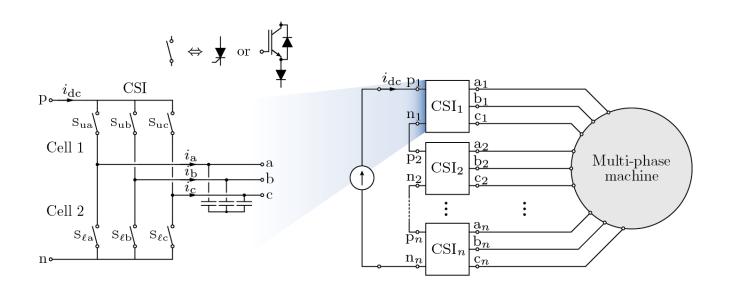


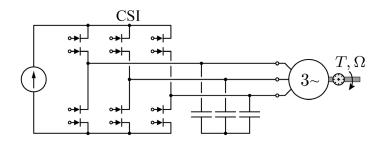


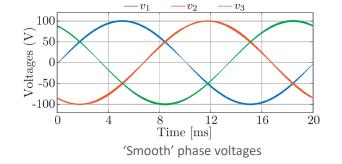


#### **CSI-based Multi-Segment Drive System**

- Each machine segment is driven by a Current Source Inverter (CSI)
- DC-link current is shared among all segments, ensuring consistent current flow







- Maintaining voltage balance without dedicated control, current sensors
- Providing smooth phase voltage, identical gate signals can be applied across all segments
- Each CSI switch must handle bidirectional current, requiring a MOSFET + Diode or bidirectional switch (BDS) per switching arm
- Requiring 6 × Number of Segments BDS in totall



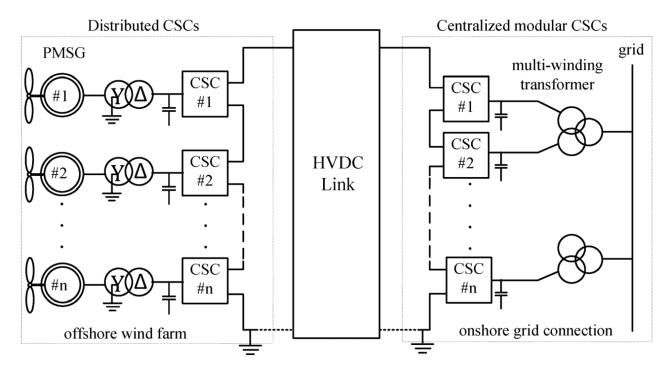






### **Offshore Wind Farms Using Cascaded Current Source Converters**

- Wind turbines operate under varying wind speeds → unequal power generation
- Unequal turbine power causes dc-link current imbalance challenges



- Cascaded PWM-CSCs avoid large offshore converter platforms
- Coordinated dc-link current control ensures stable operation



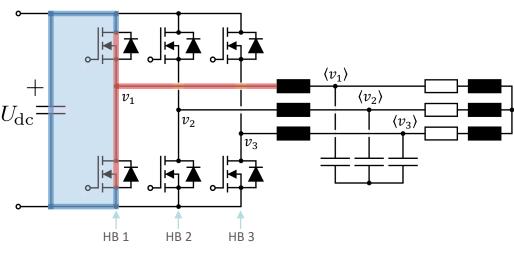




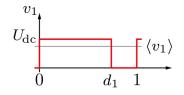


#### **Control and Modulation: Per-Phase to Per-Cell Operation**

- In a VSI, each half-bridge controls one phase → duty cycles  $d_1$ ,  $d_2$ ,  $d_3$  directly define the phase voltages. Commutation loops are closed within each half-bridge, enabling
- straightforward per-phase PWM control.



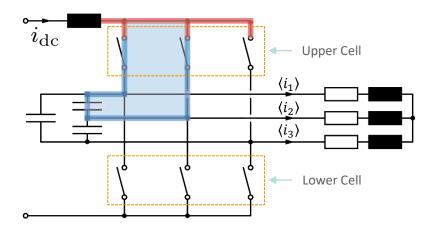
$$d_1 = \frac{\langle v_1 \rangle}{U_{dc}}$$
  $d_2 = \frac{\langle v_2 \rangle}{U_{dc}}$   $d_3 = \frac{\langle v_3 \rangle}{U_{dc}}$ 

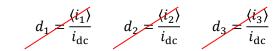


- In a CSI, the DC current is shared among all phases →
- modulation occurs per converter cell instead of per phase.

  The commutation loops are contained within the switching cells, as indicated 

  requiring coordinated multi-cell modulation.









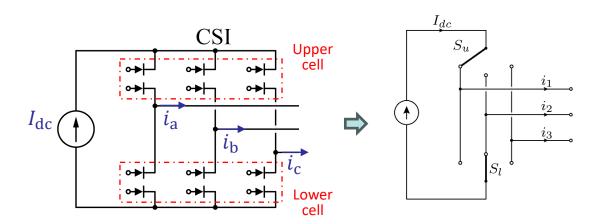


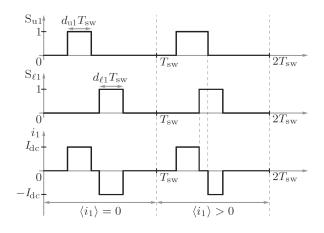


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#### **Modulation Principle of CSIs**

- The task of the modulation is to ensure the desired value of the average phase current at the output
- Upper switch on → positive current pulse; lower switch on → negative current pulse; both switches on → zero current
- Every switching state must ensure the 'flow' of the DC link current





Average value of the current  $\langle i_1 \rangle$  is obtained by averaging the DC link current pulses.

$$\langle i_1 \rangle = I_{\rm dc}(d_{\rm u1} - d_{\ell 1})$$

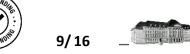
- Current source inverter modulation process has to ensure the following two conditions:
  - 1. Average value of the phase current:

$$\langle i_1 \rangle = I_{dc}(d_{u1} - d_{l1})$$

2. Continuity of the DC link current:  $d_{u1} + d_{u2} + d_{u3} = 1$  and  $d_{l1} + d_{l2} + d_{l3} = 1$ 



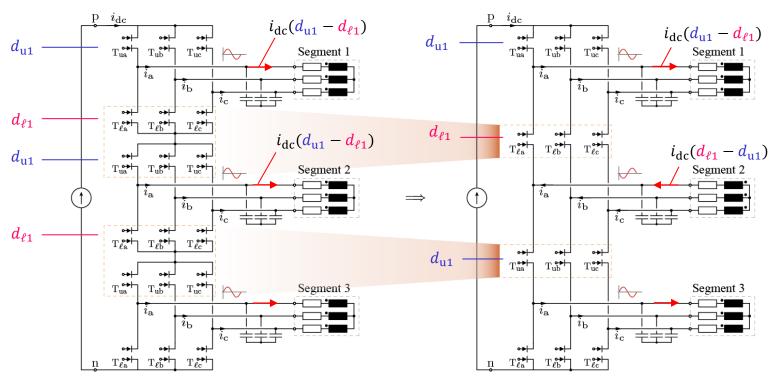






### **Proposed Multi-Cell Current Source Inverter (mCSI) Topology**

- Key idea: Reuse and re-arrange duty cycles among segments, combining the middle cell
- Each segment applies swapped upper/lower duty-cycle combinations, resulting in reversed current direction
- The reversed current can be compensated by flipping the winding polarity.



**Conventional stacked CSI** 

Proposed mCSI

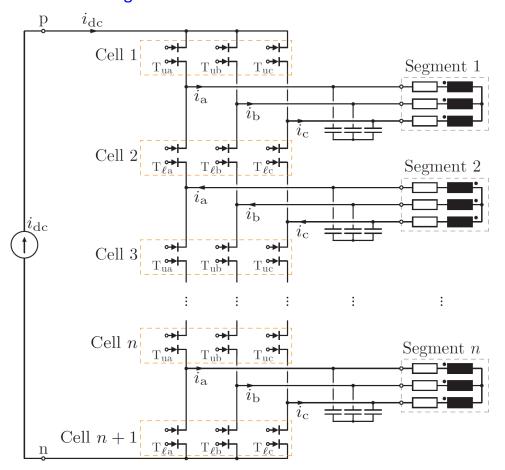


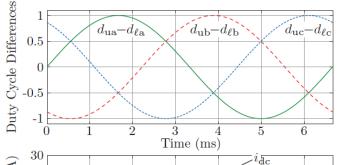


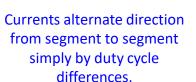


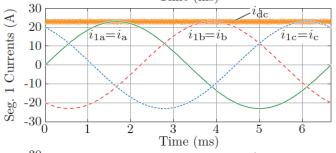
### mCSI: n Segments Require n+1 CSI Cells

 The modular CSI (mCSI) topology extends directly to any number of motor segments.

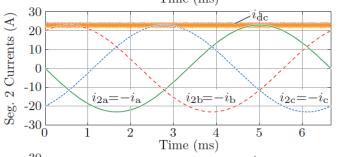




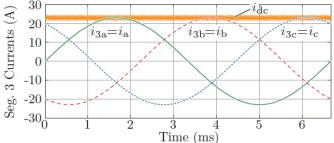












Segment 3

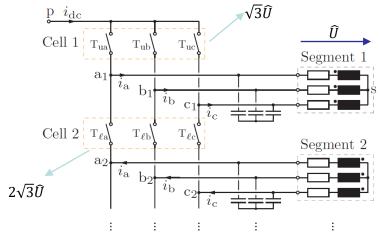




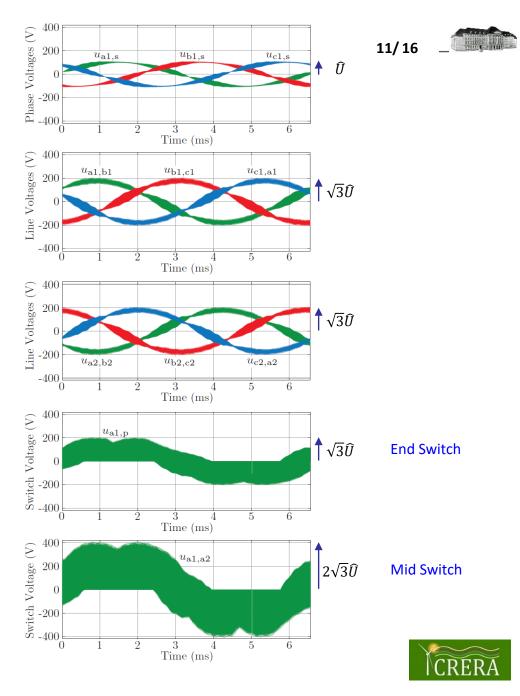


#### mCSI: Switch Blocking Voltages

- In the modular CSI, switches experience different blocking voltages End switches (top and bottom cells) must block up to  $\sqrt{3}\widehat{U}$ , where  $\widehat{U}$  is the peak phase voltage of one segment. Mid switches must block up to  $2\sqrt{3}\widehat{U}$  due to the cumulative
- segment voltages.



Compared to modular VSI (mVSI), where all switches block  $2\hat{U}$ , the mCSI maintains comparable voltage stress



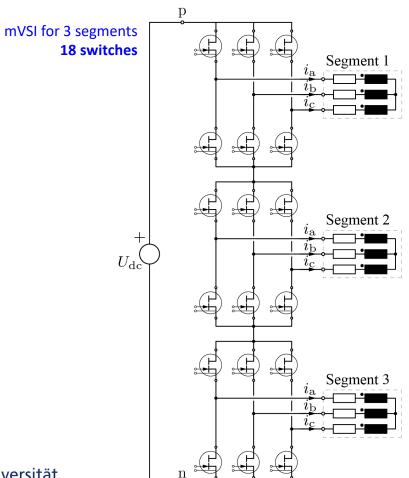




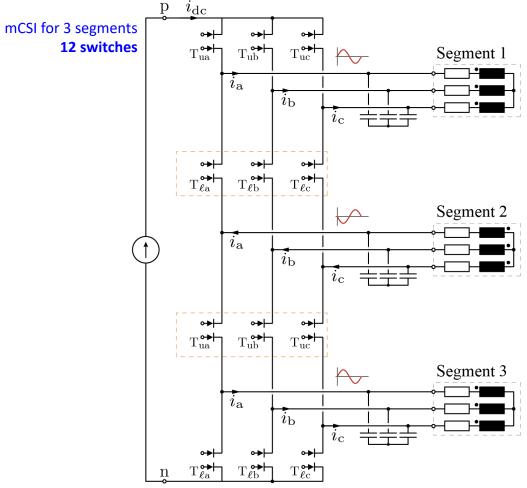


#### **Comparison of mVSIs and mCSIs**

 Series-stacked VSIs are a known approach, but they suffer from voltage balancing problems and require phase current sensing for each segment.



 Series-stacked CSIs avoid voltage balancing issues and naturally share current without per-phase sensors, making them attractive for segmented linear motors.











## **Efficiency Comparison: mVSI vs. mCSI (3-Segment Motor)**

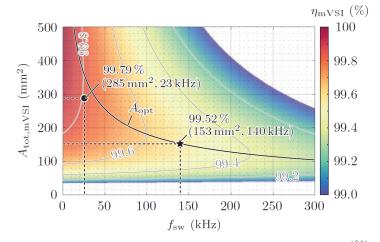
Both converters supply the same 3-segment motor with  $\widehat{U}=100\mathrm{V}$ 

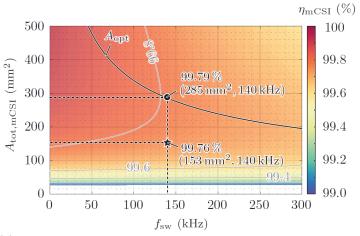
and  $P_{\rm el}=10{\rm kW}.$  The mCSI hard-switches AC segment voltages  $\rightarrow$  lower losses at high switching frequencies.

Key Quantities	mVSI	mCSI	
		end	mid
Device type	GaN HEMT	GaN MBDS	
Num. of segments $(n)$	3	3	
Num. of phases per seg.	3	3	
Num. of devices	6n	6	3(n-1)
Rated voltage $(U_{\text{rated}})$	$2\hat{U}$	$\sqrt{3}\hat{U}$	$2\sqrt{3}\hat{U}$
Dev. ON-state res. $(R_{\rm ds,on})$	$R_{\mathrm{on}}$	$R_{\mathrm{end}}$	$R_{ m mid}$

$$P_{
m el}=nrac{3}{2}\widehat{U}\widehat{I}=10{
m kW}$$
  $r(U_{
m rated})=R_{
m ds,on}a_{
m chip}=
ho U_{
m rated}^{\gamma}$   $ho=0.26$  Values for GaN  $ho=1.1$ 

For the same total semiconductor chip area, the mCSI achieves up to +0.3% higher efficiency than mVSI.







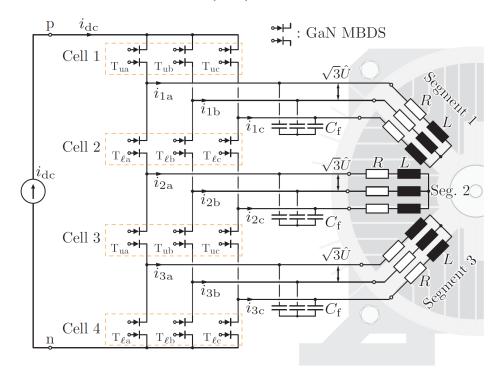




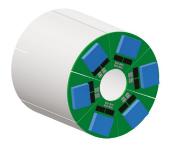


### mCSI for Future Integrated Motor Drives (IMD)

- The mCSI is not limited to linear motors  $\rightarrow$  it can be naturally used for rotary multi-sector machines. With almost a switch-per-phase effort  $\rightarrow$  an excellent candidate for Integrated Motor Drives (IMD).

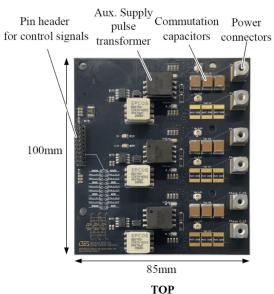


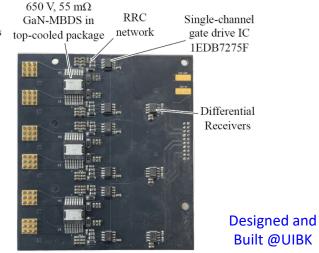
We have designed and prototyped a single MBDS GaN mCSI cell at UIBK and will test it in the near future.



#### mCSI: an excelent topology candidate for integration

Picture source: Bringezu, T., 2024. Concepts, Modelling, and Optimal Design of Integrated Motor Drives (Doctoral dissertation, ETH Zurich)







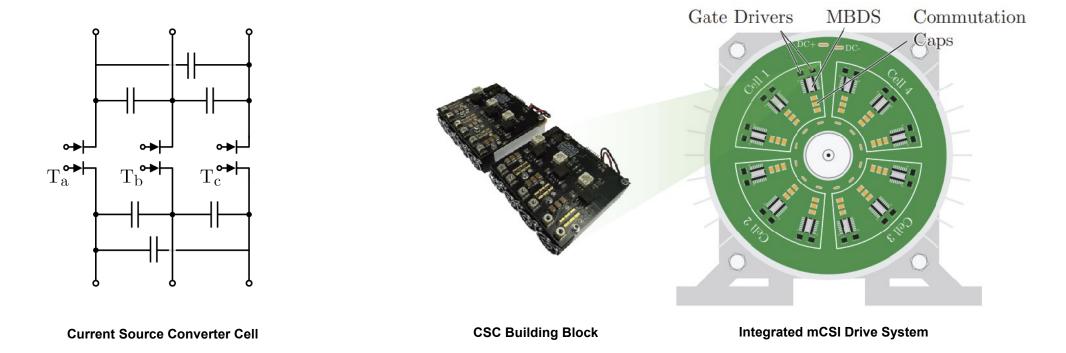






### **Integration: Building-Block Architecture of the mCSI**

- The core element of the mCSI is the Current Source Converter Cell (CSC-Cell)
- Various CSI topologies can be realized through combinations of these cells → building-block design



■ When integrated with the motor, the mCSI behaves as an equivalent DC machine from the external perspective

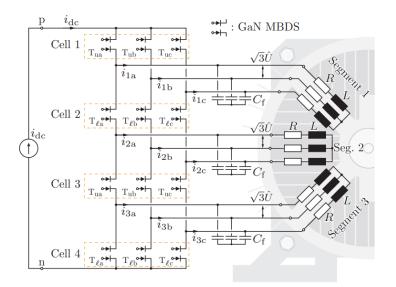


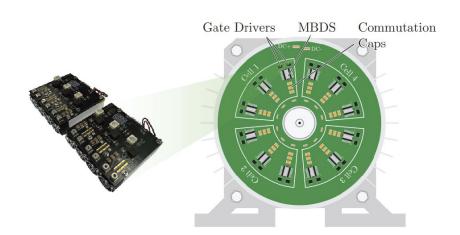




#### **Conclusions**

- A novel modular Current Source Inverter drive system, mCSI concept, has been proposed.
- By employing a shared intermediate switch configuration and a modified winding arrangement, a significant reduction in device count can be achieved.
- Owing to the shared gate-signal structure, only six gate-drive signals are required and can be repeated across all cells.
- Simulation results confirm the feasibility of a simple, equivalent DC-machine control scheme.
- Theoretical comparison indicates a forecasted improvement in both efficiency and power density compared to VSI-type modular drive systems.















## Thank you!

